

Date: Thursday, 4/5/2007 11:56:07 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 31685		
Estimate Number	: 10887		
P.O. Number	: N/A	Part Number	: D412711011
This Issue	: 4/5/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 31385	Material	: N/A
Written By	: <u>07.04.05</u>	Due Date	: 4/30/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.04.05</u>		
Comment	: Est Rev: A 04.09.29 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.000	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

07.04.20

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pick: Packing Kit
 Qty Part Number Description Batch
 1 D412-711-041 Vertical Reference Door

4.0	D412711111	Wiring Harness, 212/412
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Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)
 Pick: Packing Kit
 Qty Part Number Description Batch
 1 D412-711-111 Wiring Harness, 212/412

5.0	EA2046915412	Instrument Panel, 412
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pick: Packing Kit
 Qty Part Number Description Batch
 1 EA20469-15-412 Instrument Panel, 212/412

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 4/5/2007 11:56:07 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 31685

Part Number: D412711011

Job Number:



Seq. #

Machine Or Operation:

Description :

60

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

70

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

80

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 4/5/2007 11:55:07 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
Job Number : 31885
Estimate Number : 10887
P.O. Number :
This Issue : 4/5/2007 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : PURCHASED PARTS
Previous Run : 31385
Written By :
Checked & Approved By : 07.04.05
Comment : Est Rev: A 04.08.29 New issue KJ/JLM

Part Number : D412711011
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 4/30/2007 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.000

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.000

PACKAGING 1

PACKAGING RESOURCE #1

Each



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.000

D412711041

Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-011 Vertical Reference Door

21371

4.000

D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

103844

5.000

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

103844

Form 1000000

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9

DOT REG. NO. 6-81

Nonenditure

Manufacturer

Part No.

Total time

T.S.O.

Inspected

Previous Certification

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Apr 19/07

DATE

NAME OF AUTHORIZED PERSON

ECN/STAMP

Details of outstanding work and other information on reverse

Signature

Model

Serial No.

Work Order

Order No.

Repair

Modification

Removed

ECN/STAMP

INSTALLED ON

DATE

(Additional work to be performed upon installation)

REMARKS
(Details of work performed / reason for removal)
Modified as per STC SH92-5

MAINTENANCE RELEASE

Dart Aerospace Ltd.

Date: Friday, 08/02/2007 2:40:45 PM
User: Linda Lacelle

Process Sheet

Customer : CU DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
Job Number : 21371	
Estimate Number : 10902	
P.O. Number :	Part Number : D412711041
This Issue : 08/02/2007 S.O. No. :	Drawing Number : N/A
Print Rev. : NC	Project Number : N/A
First Issue : 24/11/2005 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run :	Material : N/A
Written By :	Due Date : 01/07/2006 Qty: 4 U/m: Each
Checked & Approved By :	
Comment : Est Rev. A 04.08.18 New Issue KJ/DS	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 3362 to Eagle CoptersC207103/20

(4)

Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041

Send a copy of this IPP

2.0

D412711041

Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Vertical Ref. Door Assy

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

07/04/20**EAGLE**

Pick Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door B21371

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L/EA20469-3 Window LT-07-001624

Date: Friday, 09/02/2007 2:40:45 PM
 User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



CU 07/04/20

Seq. #:	Machine Or Operation:	Description:
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1	EA20469-05	Rubber Strip	_____✓_____
1	EA20469-06	Aluminum Strip	_____✓_____
1	EA20469-07	Angle	_____✓_____
1	EA20469-08	Placard	_____✓_____
1	EA20469-10	Rear Rib Assy	_____✓_____
1	EA20469-11	Angle	_____✓_____
1	EA20469-12	Fwd Rib	_____✓_____
1	EA20469-13	Window	_____✓_____
1	EA20469-14	Window Retainer	_____✓_____
1	EA20469-16	Armrest Assy	_____✓_____
1	EA20469-17	Angle	_____✓_____
1	EA20469-18	Door Inner Skin	_____✓_____
1	EA20469-21	Door Cover Panel	_____✓_____
2	EA20469-23	Link	_____✓_____
1	EA20469-24	Rod	_____✓_____
1	EA20469-25	Arm Assy	_____✓_____

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	_____✓_____
22	AN3-4ABolt	_____✓_____
24	AN3-7ABolt	_____✓_____
6	AN960-6L Washer	_____✓_____
90	AN960-10L Washer	_____✓_____
34	CR3242-4-2 Rivet	_____✓_____
135	MS20426AD3-3 Rivet	_____✓_____
140	MS20426AD4-3 Rivet	_____✓_____
25	MS20470AD3-3 Rivet	_____✓_____
80	MS20470AD4-3 Rivet	_____✓_____
24	MS21042L3 Nut	_____✓_____
2	MS21042L06 Nut	_____✓_____
13	MS21069L3 Nut Plate	_____✓_____
8	MS21069L08 Nut Plate	_____✓_____
1	MS21071L3 Nut Plate	_____✓_____
1	MS21071L08 Nut Plate	_____✓_____
9	MS21075L3 Nut Plate	_____✓_____
2	MS24677-12 Screw	_____✓_____
6	MS27039-1-09 Screw	_____✓_____

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Date: Friday, 09/02/2007 2:40:46 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 21371

Part Number: D412711041

Job Number:



U 07/04/20

Seq. #:

Machine Or Operation:

Description:

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

J. Roshier Apr 22/07

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock :

Location: _____

J. Roshier April 20. 2007

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion





FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: April 19.07

TIME: 1:10 PM

No. Pages (w/cover pg.): 3

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

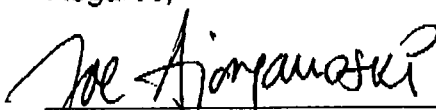
Subject: Your PO. 00003362 April 19 2007 ; Eagle w/o 42443

Hello Linda,

Please find enclosed paper work for VRD. (for Skyline Helicopters Technologies)

Any questions please do not hesitate to contact me.

Regards,



Joe Djorganoski

EAGLE COPTERS MAINTENANCE LTD

823 McTAVISH ROAD, NEW CA'GARY, ALBERTA, T5E 2G9

P.O.T. APPROVAL NO. 547-91

Nomenclature

Manufacturer

Part No 204-030-855-145

Total time:

OST

2000年12月10日

Previous Certification

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Apr 19/07

DATE _____

NAME OR AUTHORIZED INSPECTOR:

Details of outstanding work and other information on reverse

INSTALLED ON

DATE _____

REMARKS

[illegible]

Modified as per STC 3494

(3) Additional work to be performed upon installation

MAINTENANCE RELEASE

Work Order Number: 42443 V/Door (#8)

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H Door Assembly, P/N 204-030-853-125

Squawk: 1.1

Discrepancy:

Repair and modify Door Assy. (205)

Resolution:

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55.

P/N D412-711-111 wiring harness W/O 43231 and P/N EA 20469-15-412 instrument panel W/O 42761 supplied with door.

1.1 Work Done By: Robbie Neyrinck

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Brad Terrick on 4/19/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
204-030-853-037A	Skin, Lower L/H	LT-020890	New	1
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
204-031-762-001	SPRING ASSY	LT-06-005355	New	1
204-031-762-002	SPRING ASSY	LT-07-001667	New	2
204-031-762-001	SPRING ASSY	LT-06-005355	New	2
204-031-762-003	SPRING	LT-025578	New	2
MS24693-C49	SCREW	LT-06-013724	New	50
204-031-762-004	SPRING	LT-05-003392.2	New	2
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H Door Assy.	Modify

Squawk: 1.2

Discrepancy:

Prep and paint Door Assy.

Resolution:

Complete

1.2 Work Done By: Shane Wikene

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 4/19/2007

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****